



C051 - 2K Rapid Clear

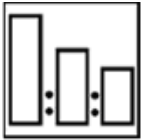
North American Market Only

Description:

The C051 2K Rapid Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing. It is characterized by a faster curing speed at air drying, polishable after 4 hours drying at 25°C (77°F).

Suitable Substrates:

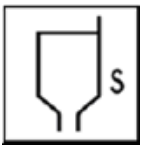
- Hymax basecoat



Mix 4:1 with any of the following Hymax hardeners:

- H36 2K Hardener Slow
- H23 2K Hardener Normal
- H15 2K Hardener Fast

Potlife: 6h at 20°C (68°F)



17-19s / #2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure (10 PSI)



0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature
Air dry: Polishable after 4 hours at 25°C (77°F)

Product Data Sheet



C051 - Super Fast Clear

North American Market Only



Short Wave 8 min
The object should be maintained at greater than 60 cm from source.



Wear suitable protection

VOC: **Regulatory VOC** 505.8 gr/lit (4.2 lbs/gal)
Regulatory VOC ready to spray < 497.5 gr/lit (4.14 lbs/gal)

Specific Gravity: 0.939 kg/lit (7.82 lbs/gal)

Solid Content: 36.0 – 37.0 % by weight RFU

Coverage: 490ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS: See the safety data sheet

Product Data Sheet