



C077 – Ultra Performance Clear

Description:

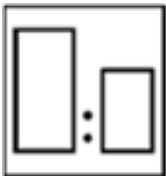
C077 is a VOC compliant high quality clearcoat that is easy to apply with excellent finishing properties whilst focusing on the efficiency of the bodyshop. A simple, half + full coat application process with no flash off, allows a repair to be ready to sand & polish in only an hour.

It uses the same hardener MS hardener family (H050, H060 ...) as other premium clearcoats in the HYFLOW range, providing a complete and compact offer.

Suitable

Substrates:

- Hyflow basecoat
- Hydrobase basecoat



Mix 1:1 with H050, H060, H070 hardener
Potlife: 35 minutes at 20°C



13-15 s / DIN 4 mm / 20°C



Compliant 1.2 – 1.3 mm (1/2 + full spray passes)
2.0 – 2.2 bar inlet pressure
½ + 1 full = 40 – 50 micron

Air Dry Times :



	20°C
Dust free	15-20 min
Tack free	25-30 min
Dry for sanding & polishing	60-70 min



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Force Dry Times:



15 min. @ 40-45 °C panel temperature.
5 min. @ 60-65 °C panel temperature



Wear suitable protection

Flash Point: -4°C (24.8 °F)

Solids Content: 77.3 % by weight

Coverage: 10 m²/l at 45 micron film thickness (theoretical)

VOC (2004/42/EC): 2004/42/IIB (d) (420)400. The EU limit value for this product (product category IIB.d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 400 g/l.

Specific Gravity: 1.028 kg/cm³

SDS: See the safety data sheet