



SS210

2K VOC Super Sealer

04042019

DESCRIPTION

SS210 is a 2K automotive sealer that creates outstanding inter-coat adhesion. It is a 2K Urethane sealer that has that silky smooth finish, great for invisible blends, sands with ease, and cross-links for excellent holdout. SS210 is available in Black, White, and Light Gray for creating any shade achieving ultimate color coverage. SS210 uses the Hymax Zero VOC activators and reducers for 2.1 VOC compliance, or Hymax activators and reducers for National Rule VOC.

COMPONENTS

- SS210 Hymax Base Sealer
- H015,022,036 Hymax Fast/Medium/Slow – VOC Compliant Activators
- H15,22,32 Hymax Fast/Medium/Slow – 4.2 National Rule Activators
- GMX 65,75,85 Fast/Medium/Slow – G-MAX National Rule Activators
- GMX 065,075,085 Fast/Medium/Slow – G-MAX VOC Compliant Activators
- S015,022,032 Hymax Fast/Medium/Slow – 2.1 VOC Compliant Reducers
- S15,22,32 Hymax Fast/Medium/Slow – 4.2 National Rule Reducers

MIXING RATIO

Mix four (4) parts SS210 with one (1) part selected activator and two (2) part selected reducer. Blending of the Black, White, and Light Gray in any combination is acceptable before activation and reduction.

POT LIFE AT 77° F

2 hours

CLEAN UP

Use Lacquer Thinner or zero VOC solvents. (Check local regulation)

PHYSICAL DATA

Solids wt. (as mixed)	32%
VOC as mixed	2.1 – 4.2 depending on activator and reducer used
Color	Black, White, Light Gray

DRY / FLASH TIMES

Air Dry at 77° F

Flash between coats	5-10 minutes
To sand	Denib in 20-30 mins, Full sand in 1-2 hours
To topcoat	10-20 minutes for one coat

TECHNICAL DATA SHEET



Force Dry

Flash before force dry	5 minute flash
Force dry time	15-30 minutes @140° F
Must sand before topcoat	

GUN SETUPS

Compliant

Gravity Feed	1.3 mm – 1.6 mm
Siphon Feed	1.3 mm – 1.6 mm

AIR PRESSURES

Conventional at Gun

Gravity Feed	30 – 40 psi
Siphon Feed	35 – 45 psi
HVLP at cap	8 – 10 psi

SURFACE PREPARATION

Use Panel Wipe to clean substrate free of grease, dirt, and foreign contaminants.

APPLICATION AT 77° F

- Apply 1 medium wet coat over properly prepared area
- Allow 10-20 minutes to topcoat @ 70° F
- If applying more than one coat, allow additional intercoat flash off time.
- Scuff after 3 hours before applying topcoat
- Clean gun after spraying is completed

SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.