



**TECHNICAL DATA SHEET**

# CVC44

## G-MAX Value Clear 4:1

04042019

### DESCRIPTION

CVC44 is a premium automotive National Rule Clear. Its distinct “water white” property eliminates concerns of color change, especially over white. CVC44 has outstanding buffing capabilities and a superior gloss for a glamour appearance.

### COMPONENTS

CVC44	G-MAX Value Clear Coat 4:1
GMX65,GMX75,GMX85	G-MAX Fast,Medium,Slow - Activators

### MIXING RATIO

Mix four (4) parts CVC44 clear with one (1) part selected activator.

### POT LIFE at 77° F

2 hours

### CLEAN UP

Use Lacquer thinner or zero VOC solvents. (Check local regulations)

### PHYSICAL DATA

Solids wt. (as mixed)	38.5%
VOC as mixed	4.8 lbs\gal
Color	Water white

### DRY / FLASH TIMES

#### Air Dry at 77° F

Flash between coats	8 - 10 minutes
Dust free	30 minutes
Tack free	15-20 minutes
Sand & buff	12-24 hours



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## **Force Dry**

Flash before force dry	15 minute flash
Force dry time	40 minutes at 140° F
Sand & buff after	2 hour cool down

## **COLOR SANDING**

Wet sand with 1500 to 2000 wet or dry paper, then buff with appropriate compounds and glazes to achieve a high gloss finish.

## **GUN SETUPS**

Gravity Feed	1.3 mm – 1.5 mm
Siphon Feed	1.3 mm – 1.5 mm

## **AIR PRESSURES**

Gravity Feed	30 – 40 psi
Siphon Feed	35 – 45 psi
HVLP at cap	8 – 10 psi

## **SURFACE PREPARATION**

Use Clean Wipe to clean substrate free of grease, dirt, and foreign contaminants.

## **APPLICATION**

Apply 2 medium wet coats over substrate to desired film thickness  
Allow 8-10 minutes between coats

### **Scuff after 24 hours before recoating**

Clean gun after spraying is completed

## **SAFETY**

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet