



P036 - VOC Rapid Primer

North American Market Only

Description:

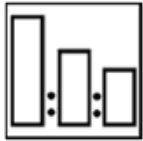
A 2.1 VOC compliant, high build, two component sanding primer surfacer with good vertical stability, fast air drying and force drying, good filling properties in combination with excellent application and sanding properties.

Suitable Substrates:

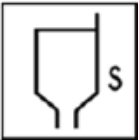
- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97



STIR P036 well before mixing



For National Rule Application Mix 4:1:1 with Hardener (H15, H23, and H36) and 2K Thinner (S15, S22,S32) for Sealer Mix 4:1:2
For VOC Compliant Application Mix 4:1:1 with Hardener (H015, H023, and H036) and 2K Thinner (S015, S022,S032) for Sealer Mix 4:1:2
Potlife 45 min / 20°C (68°F)



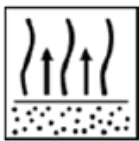
22-24 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.6 – 1.8 mm
2.0 – 2.5 bar inlet pressure (29 – 36.25 PSI)
HVLP 1.7-2.0 mm ; maximum 0.7 bar (10.15 PSI) at the air-cap



2-3 coats
60 microns per coat



5-6 minutes at 20°C (68°F) between coats



2-3 hours at 20°C (68°F)
20 mn. at 60°C (140°F)

Product Data Sheet



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10 – 15 mn. Short Wave
The object should be maintained at greater than 60cm from source



Initial Sanding with P500 - P600 grit
Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit
Final Sanding with P400 - P500 grit



Clean Surface to remove contamination prior to application of top coat



Hymax Basecoat
HydroBase Basecoat



Wear suitable protection

VOC: <250 gr./lit (2.1 lbs/gal)

Flash Point: 25°C (77°F)

Specific Gravity: 1.63 kg/cm³ (13.57 lbs/gal)

Solids Content: 69.3 % by weight

Coverage: 5.7-5.8 m²/l at 80 micron film thickness (theoretical)

SDS: See the safety data sheet

Product Data Sheet