



# C041 - 2K Ultra ProClear

North American Market Only

## Description:

The C041 2K Ultra ProClear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image.

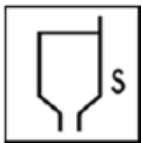
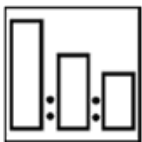
## Suitable Substrates:

- Hymax Hyflow Basecoat
- Hydrobase Basecoat

Mix 2:1 with any of the following Hymax hardeners:

- H36 2K Hardener Slow
- H23 2K Hardener Normal
- H15 2K Hardener Fast

Potlife: 4h at 20°C (68°F)



20-22s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure (36 PSI)



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure (10 PSI)



0.8-1.0 Mil per full coat



Wait 12-14 min before increasing temperature  
Bake 20 min at 60 °C (140°F) panel temperature

Product Data Sheet



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Short Wave 8 min  
The object should be maintained at greater than 60 cm from source.

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Wear suitable protection

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**VOC:** Regulatory VOC 505.2 gr/lit (4.2 lbs/gal)  
Regulatory VOC ready to spray < 498.5 gr/lit (4.15 lbs/gal)

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**Specific Gravity:** 0.966 kg/lit (8.04 lbs/gal)

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**Solids Content:** 46.0 – 47.0 % by weight RFU

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**Coverage:** 700 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

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**SDS:** See the safety data sheet

Product Data Sheet