



C072 – L.E. Clear

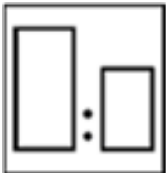
Description:

A VOC compliant, UHS, high build two component clearcoat with good vertical stability, excellent gloss and flow in combination with very good polishability. Due to the reduction in the number of spray passes, considerable material and time saving can be achieved.

Suitable

Substrates:

- B Series basecoat
- Hydrobase basecoat



Mix 2:1 with Hymax L.E Hardener series (H082, H092, H096 etc...)
Potlife 90 min / 20°C (68°F)



18-20 sec / DIN 4 mm / 20 oC (68°F)



Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 - 1.4 mm; 0.7 bar at the air-cap



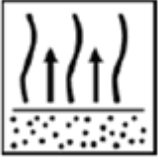
1 clinging coat + 1 full coat
50- 60 microns per coat



35 min. at 60°C (140°F)



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5-10 minutes at 20°C (68°F)



10 – 12 min. Short Wave

The object should be maintained at greater than 60cm from source



Wear suitable protection

Flash Point:

24°C (74°F)

Solids Content:

58 % by weight – ready to spray

Coverage:

9-10 m²/l at 50 micron film thickness (theoretical)

VOC (2004/42/EC):

2004/42/IIB (d) (420)420. The EU limit value for this product (product category IIB.d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.

SDS:

See the safety data sheet