



B - Series

Description:

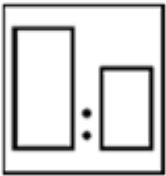
Complete basecoat product range based on 56 base colors including 15 Pearlescent, iridescent and tinted metallic toners as well as 6 xiralllic. High pigmented system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient and there is minimal waiting time for the application of the top coat.

Surface Preparation:

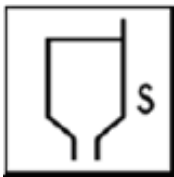
Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Existing Finishes except TPA
- "Hymax" 1 K or 2K primers
- OEM Primer or EDP, sanded
- "Hymax" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97



75% "Hymax" thinners



18-19 sec / DIN 4 mm / 20°C (68°F)



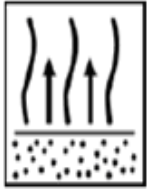
Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mim; 0.7 bars at the air-cap
8 – 12 microns per coat



5 min. between coats. For metallic colors, a drop coat is recommended



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Wait until fully matt before applying top coat.

Flash Point: 23°C (73.4°F)

Specific Gravity: 0.94 – 1.16 kg/cm³ (7.82 – 9.66 lbs/gal)

Solids Content: 21.2 – 39.0 % by weight

Coverage: 8 – 10 m²/l at 25 micron dry thickness

SDS: See the safety data sheet